	Work Order ID 75974 November-02-11 10:47:58 AM		*75974*									Page 1
Revision ID:	D3298-005 Fube Assembly			Accept	*N9()	೧ 1೧	N *	Setup	Start Stop	*N	S1*
		Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust It Custon						IV	
•		: M.L.J	Date:			Date:		- -	Run	Start Stop	*N *N	R1* R2*
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool	D Too	# Plan Code	Accep Qty	t Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Revis	sion Nbr										
D3298	Rev	XB Marce	. 2 2									. •
*100 *100* Small Fab Small Fab		Small Fab Memo Bend tube as	per template D3298-005 re that sleeves and coupling	0.00 0.00 T1 & Dwg D3298Flare ei ng are installed first	nd as per Dwg	Se ul	راء٩	4				
110 *110* QC Quality Control	, giran	QC5- Inspect part comple Memo	eteness to step on W/O	0.00				' m/		, .	11 -	29(1
120 *120* Packaging	Ì	Identify as per dwg & Sto Memo	ck Location:ST	0.00		•		Sį	<i>⊃_₁</i>	//-	(1-3	BO

Packaging

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	Work Order ID 75974 November-02-11 10:47:58 AM			*759	74*						Page 2
Item ID: Revision ID: Item Name:	D3298-005 Tube Assemb	ly		Accept	*N900	040	100	ገ*	Setup	Start Stop	14771
Start Date: Required Date Reference:	02/11/2011 :: 16/11/2011	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item II Customer:	D:					
Approvals:		an:	Date:	Tooling:SPC (Y/N):		te:			Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center I 130 *130* QC Quality Control	ID.	Operation Description QC21- Final Inspection Memo	- Work Order Release	Set Up/ Run Hours 0.00	Tool ID	Tool #	Plan Code	Accep Qty	t Re Qt	-	Reject Insp. Number Stamp 1 30 30

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Picklist Print November-02-11 10:48:03 AM Work Order ID: 75974 Parent Item: D3298-005 Parent Item Name: Tube Assembly Comments: IPP A04.09.00 Component Item ID/ Replacement Item Name Item ID AN818-6D

75974

D3298-005

Start Date: 02/11/2011

Required Date: 16/11/2011

Page

Start Qty: 4.00

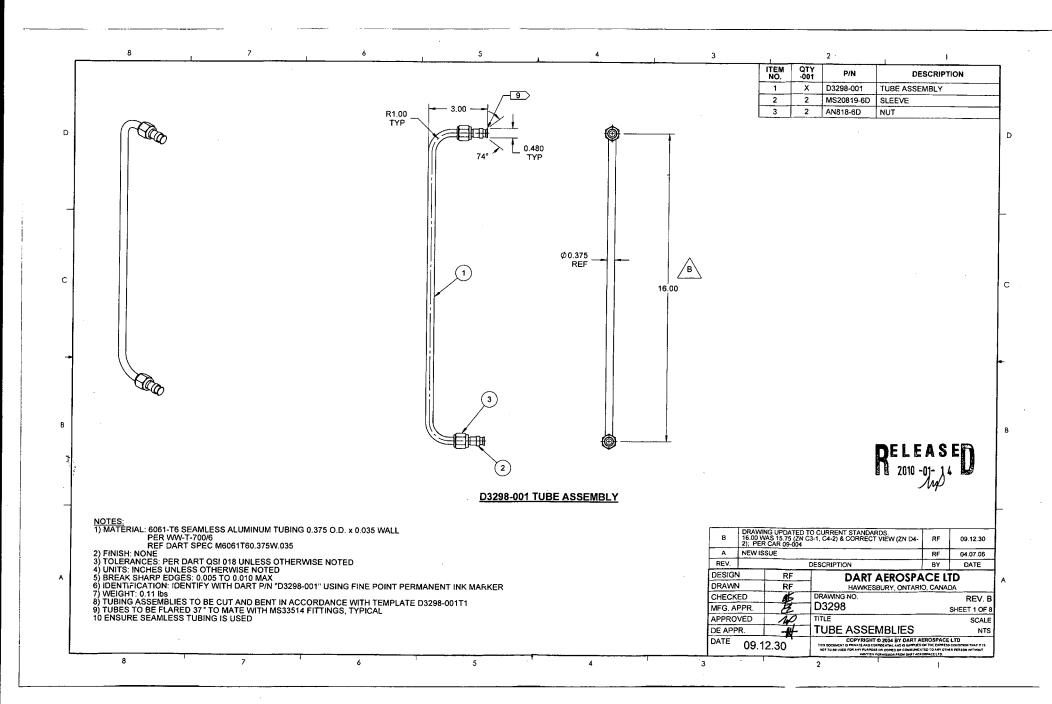
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IPP A04.09.02New issueKJ/JLM

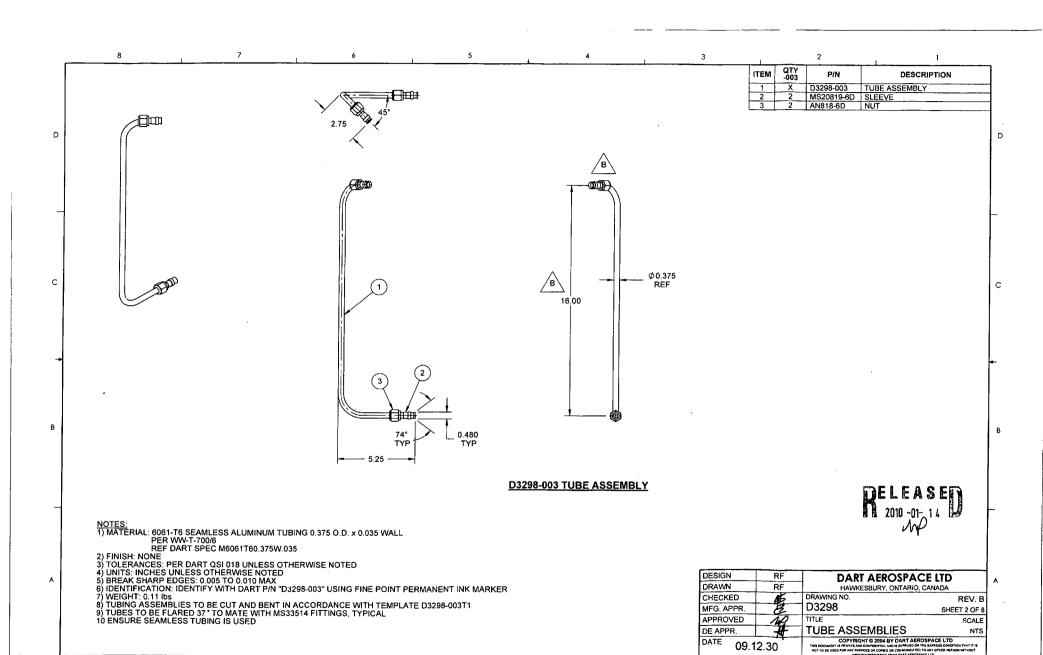
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty		ate Status sued
AN818-6D		Purchased	No			100	Each	34.0000	2	8		
AN818-6	Π								**	Ss	11/11/22	
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*M6061T6 6061-T6 RD Tube .375 x.03		/V 035^								SI	allu/28	
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MS20819)-6D								**	Sø.	Illul 2	7
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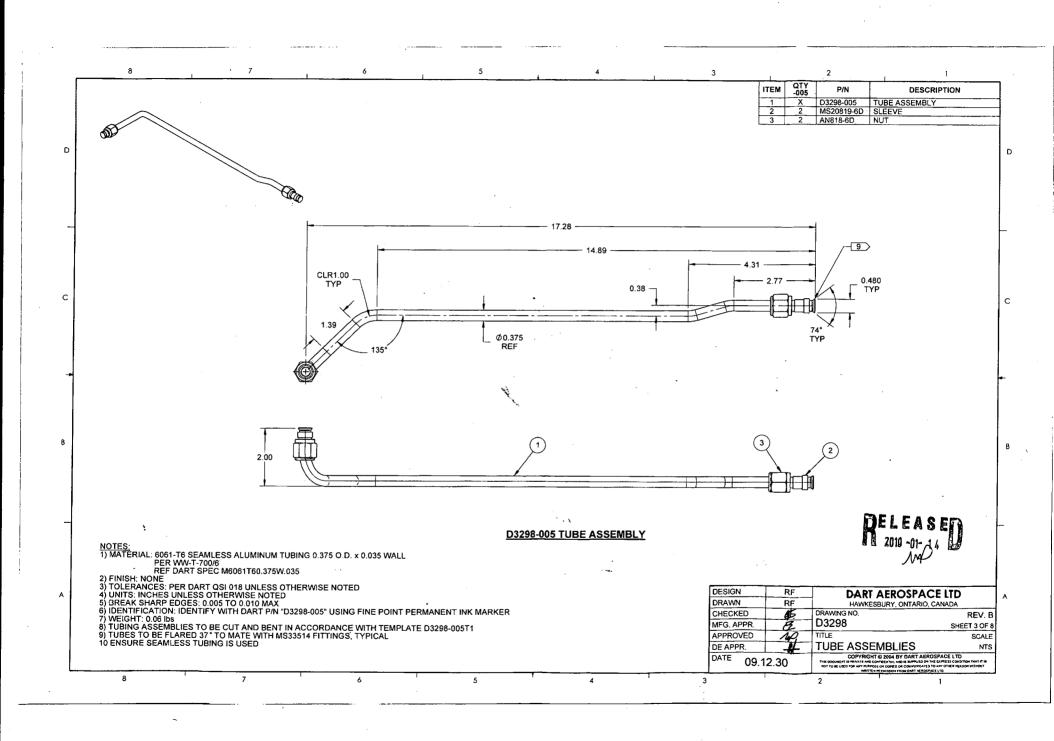
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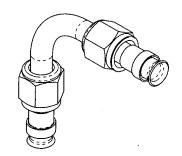


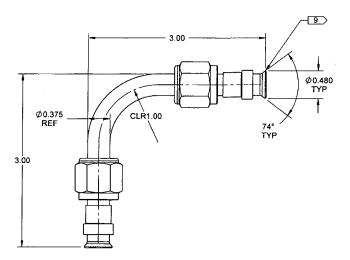
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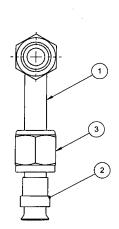


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DATE	0750	Description of NC		Corrective Action Section B			1 Approval	Approval
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		Sign & Date	Verification Section C	Chief Eng	QC Inspector
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QTY -007 ITEM P/N DESCRIPTION D3298-007 TUBE ASSEMBLY MS20819-6D SLEEVE AN818-6D







D3298-007 TUBE ASSEMBLY

NOTES: 1) MATERIAL: 6061-T6 SEAMLESS ALUMINUM TUBING 0.375 O.D. x 0.035 WALL PER WW-T-700/6 REF DART SPEC M6061T60.375W.035

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2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 M/AX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3298-007" USING FINE POINT PERMANENT INK MARKER

7) WEIGHT. USB 188 8) TUBING ASSEMBLIES TO BE CUT AND BENT IN ACCORDANCE WITH TEMPLATE D3298-007T1 9) TUBES TO BE FLARED 37' TO MATE WITH MS33514 FITTINGS, TYPICAL 10 ENSURE SEAMLESS TUBING IS USED

DESIGN	RF	DART AEROSPAC	E LTD
DRAWN	RF	HAWKESBURY, ONTARIO, O	CANADA
CHECKED	45	DRAWING NO.	REV. B
MFG. APPR.	12	D3298	SHEET 4 OF 8
APPROVED	10	TITLE	SCALE
DE APPR.	-41	TUBE ASSEMBLIES	NTS
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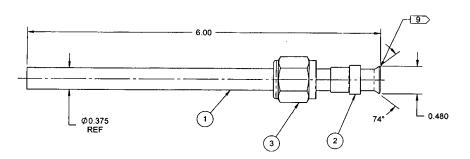
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QTY -009 ITEM P/N DESCRIPTION X D3298-009 TUBE ASSEMBLY
1 MS20819-6D SLEEVE
1 AN818-6D NUT

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D3298-009 TUBE ASSEMBLY

NOTES: 1) MATERIAL: 6061-T6 SEAMLESS ALUMINUM TUBING 0.375 O.D. x 0.035 WALL PER WW-T-700/6 REF DART SPEC M6061T60.375W.035

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2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3298-009" USING FINE POINT PERMANENT INK MARKER

6) IDENTIFICATION: IDENTIFY WITH DART FAT D2250-000 CONTROL FOR THE FOREST ENGINEER D3298-009T1 9) TUBING ASSEMBLIES TO BE CUT AND BENT IN ACCORDANCE WITH TEMPLATE D3298-009T1 9) TUBES TO BE FLARED 37* TO MATE WITH MS33514 FITTINGS 10 ENSURE SEAMLESS TUBING IS USED

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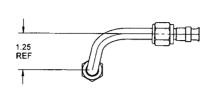
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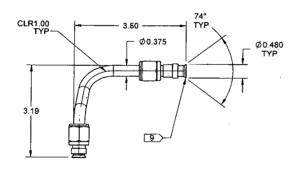
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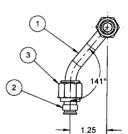
2 QTY -011 ITEM P/N DESCRIPTION D3298-011 TUBE ASSEMBLY
MS20819-6D SLEEVE
AN818-6D NUT



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D3298-011 TUBE ASSEMBLY

NOTES: 1) MATERIAL: 6061-T6 SEAMLESS ALUMINUM TUBING 0.375 O.D. x 0.035 WALL PER WW-T-700/6 REF DART SPEC M6061T60.375W.035

- 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3298-011" USING FINE POINT PERMANENT INK MARKER 7) WEIGHT: 0.06 lbs
- 7) Weight: 0.06 lbs 8) TUBING ASSEMBLIES TO BE CUT AND BENT IN ACCORDANCE WITH TEMPLATE D3298-011T1 9) TUBES TO BE FLARED 37* TO MATE WITH MS33514 FITTINGS, TYPICAL 10 ENSURE SEAMLESS TUBING IS USED

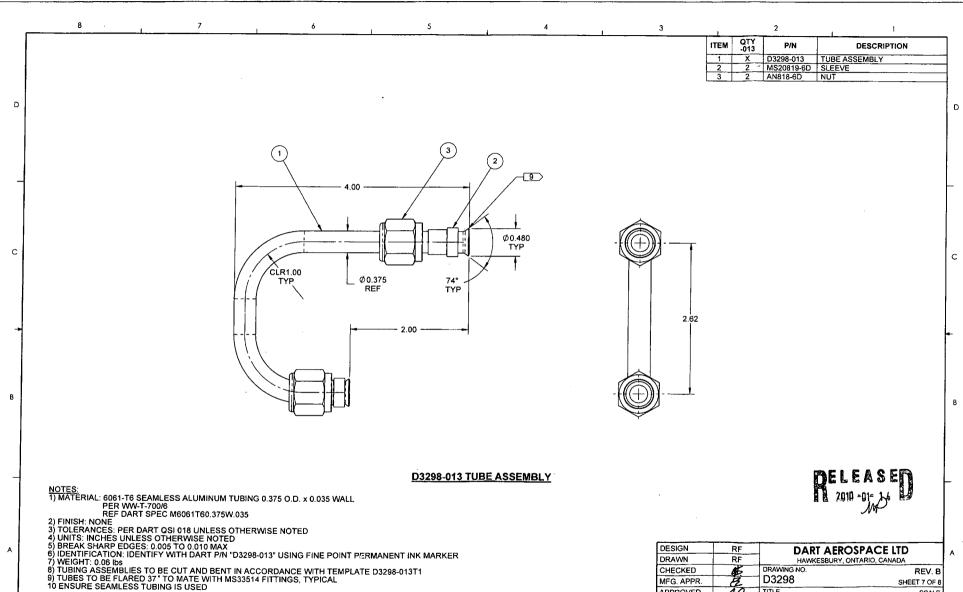
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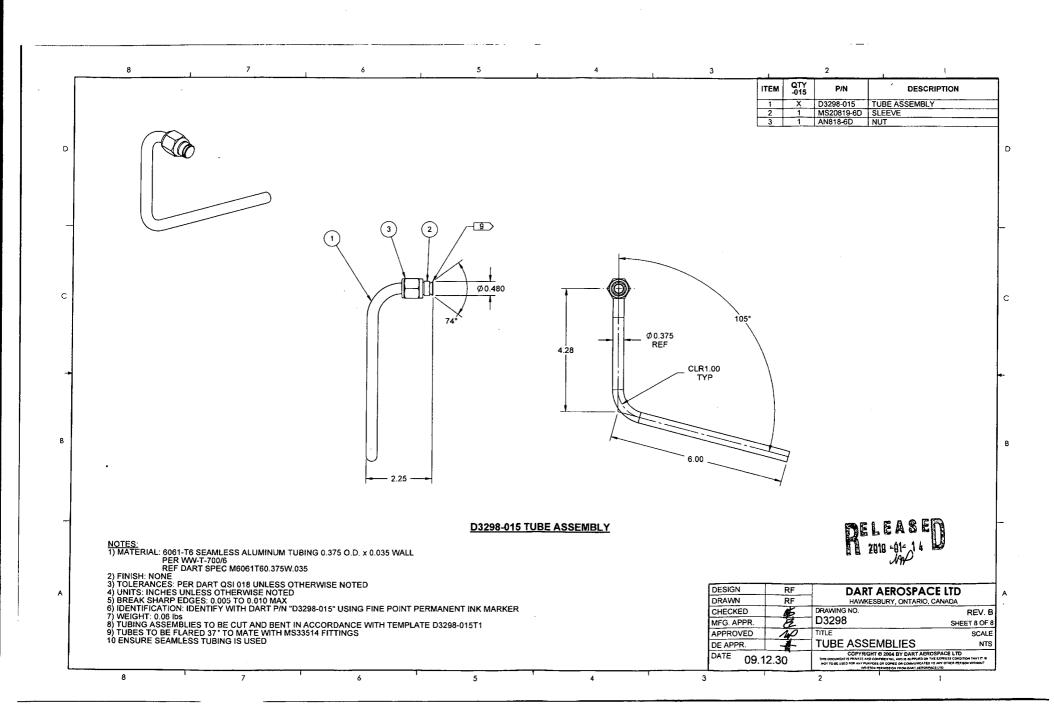
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